

Air Operated Double Diaphragm Pump

Model: DP-15FDT
Model# 853867



To Purchase:

☎ 800-990-7867

✉ sales@yamadapump.com

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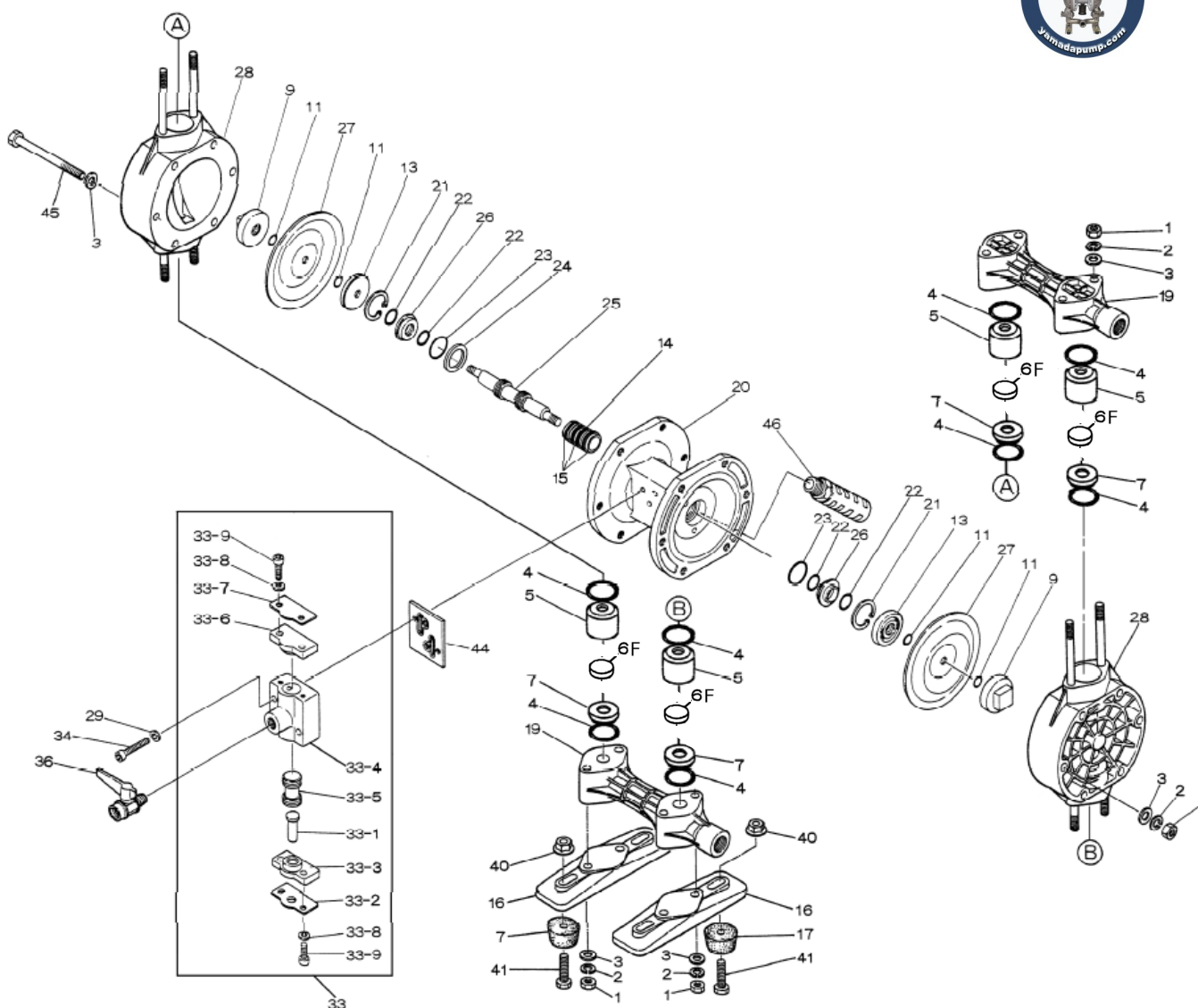
More Information:

▶ YouTube: [@yamadapump](#)

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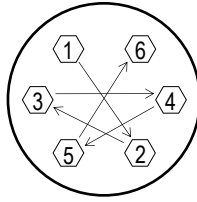
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Trial Program



Air Operated Double Diaphragm Pump

REF. No.	PARTS No.	DESCRIPTION	QTY.
1	628012	NUT	12
2	681300	SPRING LOCK WASHER	24
3	631329	PLAIN WASHER	24
4	643027	O-RING	8
5	772718	VALVE STOPPER	4
6	771340	FLAT VALVE	4
7	772719	VALVE SEAT	4
9	772722	CENTER DISK (INNER)	2
11	643005	O-RING	4
13	770968	CENTER DISK (OUTER)	2
14	714678	SLEEVE	1
15	684900	O-RING	4
16	772720	BASE	2
17	770551	CUSHION	4
19	780220	MANIFOLD	2
20	715107	BODY	1
21	630807	RETAINING RING C TYPE	2
22	684284	PACKING	4
23	640131	O-RING	2
24	772651	SPACER	1
25	801785	CENTER ROD ASSEMBLY	1
26	772619	GUIDE BUSHING	2
27	770933	DIAPHRAGM	2
28	780199	OUT CHAMBER	2
29	681855	SPRING LOCK WASHER	2
33	804505	VALVE BODY ASSEMBLY	1
33-1	706798	RESET BUTTON	1
33-2	710587	REINFORCEMENT PLATE A	1
33-3	771357	CAP	1
33-4	710853	SPOOL VALVE CASE	1
33-5	801404	SPOOL VALVE ASSEMBLY	1
33-6	771356	CAP	1
33-7	710636	REINFORCEMENT PLATE B	1
33-8	681855	SPRING LOCK WASHER	4
33-9	682943	HEXAGON SOCKET HEAD BOLT	4
34	682918	HEXAGON SOCKET HEAD BOLT	2
36	686826	BALL VALVE	1
40	682817	FLANGED NUT	4
41	621153	BOLT	4
44	771358	GASKET	1
45	621160	BOLT	12
46	682520	SILENCER	1
KIT	K15-DT	LIQUID SIDE	
KIT	K115-AM	AIR MOTOR	


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**General Tools:**

- Socket wrench - 13mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 21mm
- Snap ring pliers

Miscellaneous:

- Assembly Oil—turbine oil none additional class 1 (equivalent to ISO VGA32 grade)
- Urea grease grade (NLGI) No. 2

[CLICK HERE FOR MAINTENANCE MANUAL](#)
Customer Notes

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____